



## TYPICAL PROPERTIES OF XYDAR® SF-323B

Item	Method (ASTM)	Unit	SF-323B
抗拉強度 Tensile strength	D638	MPa	147
抗伸弾性率 Tensile modulus	D638	GPa	—
抗張伸展率 Elongation	D638	%	2.5
弯曲強度 Flexural strength	D790	MPa	161
弯曲弾性率 Flexural modulus	D790	GPa	12.7
Izod 衝撃強度 无缺口 Izod impact strength (unnotched)	D256	kJ/m <sup>2</sup>	79
比重 Specific gravity	D792	-	1.58
热变形温度 Deflection temperature under load (load 1.82Mpa)	D648	°C	262
成形收缩率 (成形品 100x100x1mm) Mold shrinkage	-	MD(%) TD(%)	-0.10 0.47

- Xydar is the registered trade mark of Solvay Specialty Polymers, USA.
- The data shown in this paper are based on our laboratory data, and not always directly applicable to your products used under different conditions.


**射出成形条件(Molding conditions):**

Grade		SF-323B	成形開始時 推薦條件
温度 Temp [°C]	后段温度 (Rear)	280~320	300
	中段温度 (Middle)	320~360	355
	前段温度 (Front)	350~370	355
	射嘴温度 Nozzle Temperature (°C)	350~370	355
	模具温度 Mold Temperature (°C)	40~120	80
射出压力 Injection Pressure (MPa)		30~150	—
射出速度 Injection Speed		Medium to high speed	
干燥条件 Drying		Over 130°C; 4~24 hours	

- Xydar is the registered trade mark of Solvay Specialty Polymers, USA.
- The data shown in this paper are based on our laboratory data, and not always directly applicable to your products used under different conditions.