

Santoprene™ 121-73W175

Thermoplastic Vulcanizate

Product Description

A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance, and is designed for thin wall or complex profile extrusion applications. This grade of Santoprene TPV is shear-dependent and can be processed on conventional thermoplastics equipment for extrusion, thermoforming or vacuum forming. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component.
- Recommended for applications requiring excellent flex fatigue resistance.
- Excellent ozone resistance.
- Designed for improved UV resistance.
- Designed for extruding thin wall sections with excellent definition (down to 0.33 mm [0.013"] radius) and to maximize run length with minimal build-up of material on screen packs or narrow sections of dies

General

Availability ¹	<ul style="list-style-type: none"> • Africa & Middle East • Asia Pacific 	<ul style="list-style-type: none"> • Europe • Latin America 	<ul style="list-style-type: none"> • North America
Applications	<ul style="list-style-type: none"> • Automotive - Seals and Gaskets • Automotive - Weather Seals • Industrial - Expansion Joints • Industrial - Rail Pads and Rail Boots • Industrial - Residential Window and Door Seals • Industrial - Water Stops for Containment Structures 		
Uses	<ul style="list-style-type: none"> • Automotive Applications 	<ul style="list-style-type: none"> • Automotive Exterior Trim 	<ul style="list-style-type: none"> • Outdoor Applications
RoHS Compliance	<ul style="list-style-type: none"> • RoHS Compliant 		
Automotive Specifications	<ul style="list-style-type: none"> • CHRYSLER MS-AR-100 CGV • FORD WSS-M2D380-B1 	<ul style="list-style-type: none"> • GM GMP.E/P.057 • GM GMW15812 Type 6 	
UL File Number	<ul style="list-style-type: none"> • E80017 		
Color	<ul style="list-style-type: none"> • Black 		
Form(s)	<ul style="list-style-type: none"> • Pellets 		
Processing Method	<ul style="list-style-type: none"> • Coextrusion • Extrusion 	<ul style="list-style-type: none"> • Profile Extrusion • Sheet Extrusion 	<ul style="list-style-type: none"> • Thermoforming • Vacuum Forming
Revision Date	<ul style="list-style-type: none"> • 06/20/2014 		

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Density / Specific Gravity	0.970	0.970	ASTM D792
Density	0.970 g/cm ³	0.970 g/cm ³	ISO 1183

Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Shore Hardness			ISO 868
Shore A, 15 sec, 73°F (23°C)	78	78	

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Elastomers	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 100% - Across Flow (73°F (23°C))	508 psi	3.50 MPa	ASTM D412
Tensile Stress at 100% - Across Flow (73°F (23°C))	508 psi	3.50 MPa	ISO 37
Tensile Strength at Break - Across Flow (73°F (23°C))	1280 psi	8.80 MPa	ASTM D412
Tensile Stress at Break - Across Flow (73°F (23°C))	1280 psi	8.80 MPa	ISO 37
Elongation at Break - Across Flow (73°F (23°C))	460 %	460 %	ASTM D412
Tensile Strain at Break - Across Flow (73°F (23°C))	460 %	460 %	ISO 37
Tear Strength - Across Flow (73°F (23°C), Die C)	137 lbf/in	24.0 kN/m	ASTM D624
Tear Strength - Across Flow (73°F (23°C), Method Bb, Angle (Nicked))	140 lbf/in	24 kN/m	ISO 34-1
Compression Set (158°F (70°C), 22 hr, Type 1)	33 %	33 %	ASTM D395B
Compression Set (257°F (125°C), 70 hr, Type 1)	42 %	42 %	
Compression Set (158°F (70°C), 22 hr, Type A)	33 %	33 %	ISO 815
Compression Set (257°F (125°C), 70 hr, Type A)	42 %	42 %	
Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Brittleness Temperature	-76 °F	-60 °C	ASTM D746
Brittleness Temperature	-76 °F	-60 °C	ISO 812
Electrical	Typical Value (English)	Typical Value (SI)	Test Based On
Dielectric Strength (73°F (23°C), 0.0787 in (2.00 mm))	690 V/mil	27 kV/mm	ASTM D149
Dielectric Constant (73°F (23°C), 0.0780 in (1.98 mm))	2.70	2.70	ASTM D150
Dielectric Constant (73°F (23°C), 0.0780 in (1.98 mm))	2.70	2.70	IEC 60250
Extrusion	Typical Value (English)	Typical Value (SI)	
Drying Temperature	180 °F	82 °C	
Drying Time	3.0 hr	3.0 hr	
Melt Temperature	350 to 400 °F	177 to 204 °C	
Die Temperature	400 °F	204 °C	
Back Pressure	725 to 2900 psi	5.00 to 20.0 MPa	

Extrusion Notes

Santoprene TPV is incompatible with acetal and PVC. For more information regarding processing and die design, please consult our Extrusion Guide.

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Aging	Typical Value (English)	Typical Value (SI)	Test Based On
Change in Tensile Strength in Air 302°F (150°C), 168 hr	-9.0 %	-9.0 %	ASTM D573
Change in Tensile Strength in Air 302°F (150°C), 168 hr	-9.0 %	-9.0 %	ISO 188
Change in Ultimate Elongation in Air 302°F (150°C), 168 hr	-2.0 %	-2.0 %	ASTM D573
Change in Tensile Strain at Break in Air 302°F (150°C), 168 hr	-2.0 %	-2.0 %	ISO 188
Change in Durometer Hardness in Air Shore A, 302°F (150°C), 168 hr	5.0	5.0	ASTM D573
Change in Shore Hardness in Air Shore A, 302°F (150°C), 168 hr	5.0	5.0	ISO 188
Continuous Upper Temperature Resistance 1008 hr	275 °F	135 °C	SAE J2236

Flammability	Typical Value (English)	Typical Value (SI)	Test Based On
Flame Rating			UL 94
0.04 in (1.0 mm)	HB	HB	
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

Additional Information

Where applicable, test results based on fan gated, injection molded plaques.

Tensile strength, elongation and tensile stress are measured across the flow direction - ISO type 1, ASTM die C.

Compression set at 25% deflection.

All products purchased directly from an ExxonMobil affiliate in Europe are REACH compliant. For products not imported into Europe by ExxonMobil, customers should assess their legal responsibilities under REACH.

Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

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Processing Statement

Desiccant drying for 3 hours at 80°C (180°F) is recommended. Santoprene TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC. Do not exceed 15% drawdown. For more information, please consult our Safety Data Sheet and Extrusion Guide.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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