



CHANG CHUN PLASTICS

Product Description

PET 9130-104 is a 30% glass fiber reinforced injection molding grade.

Physical	Value	Unit	Method
Density	1.70	g/cm ³	ISO 1183
Melt Mass-Flow Rate(MFR) (270 °C)	25	g/10min	ISO 1133
Molding Shrinkage			
Transverse	0.5-1.0	%	ISO 294-4
Parallel	0.1-0.3	%	ISO 294-4
Mechanical			
Tensile Stress (Break, 23 °C)	135	MPa	ISO 527-2
Tensile Strain (Break, 23 °C)	1.8	%	ISO 527-2
Tensile Modulus (23 °C)	11500	MPa	ISO 527-2
Flexural Stress (23 °C)	195	MPa	ISO 178
Flexural Modulus (23 °C)	10000	MPa	ISO 178
Charpy Notched Impact Strength (23 °C)	9.5	KJ/m ²	ISO 179/1eA
Thermal			
Deflection Temperature Under Load			
0.45MPa, Unannealed	240	°C	ISO 75-2/B
1.80MPa, Unannealed	225	°C	ISO 75-2/A
Melting Temperature	254	°C	ISO 11357-3
Flammability			
Flame Rating	V0		UL 94
Electrical			
Dielectric strength, 2mm thickness	22	KV/mm	IEC 60243
Volume resistivity	10 ¹⁵	Ω-cm	IEC 60093
Surface resistivity	10 ¹³	Ω	IEC 60093
Injection			
Drying Temperature	120-140	°C	-
Drying Time	4	Hr	-
Process Temperature	265-300	°C	-
Mold temperature	100-120	°C	-